

M Metal Mart

12' x 20' QUICKPORT

Drawings are not to scale

MATERIAL LIST

2 ea - 3" x 14 Ga x 24' Square Tubing
cut in half

5 ea - 6" 14 Ga x 12' Cee Purlin

2 ea - 6-3/16" x 20' Primed Cee Channel
cut to 19'-6"

4 ea - 26 Gauge x 20' Sheeting

100 ea - #12 x 3/4" S.D. Screws (sheeting)

100 ea - #12-24 x 1 1/4" S.D. Screws (framing)

100 ea - #14 x 7/8" Lap Screws (sheet laps)

Ask about trim options!

NOTE: This structure has no engineered specifications but has produced excellent results in numerous installations. Please check local building codes for compliance.

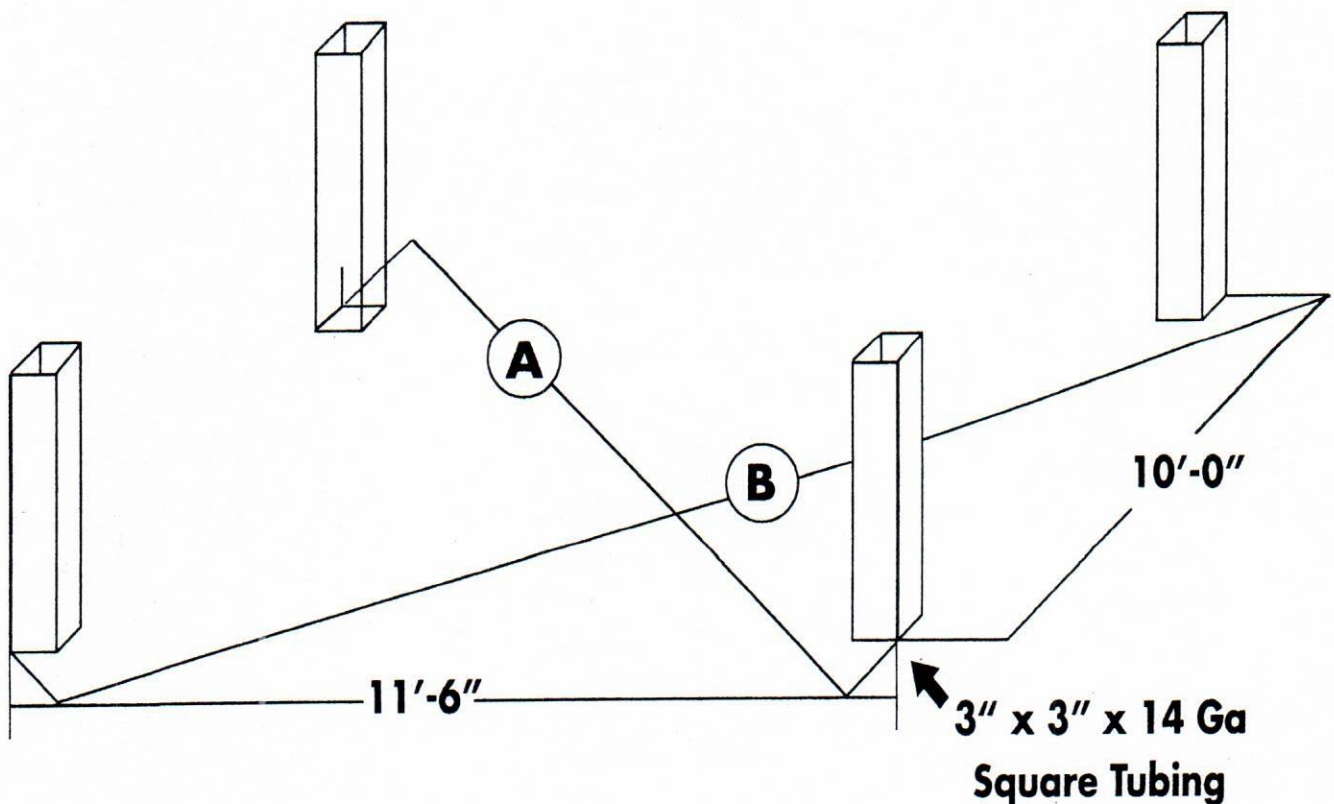
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STEP 1

Ⓐ will equal Ⓑ when square.



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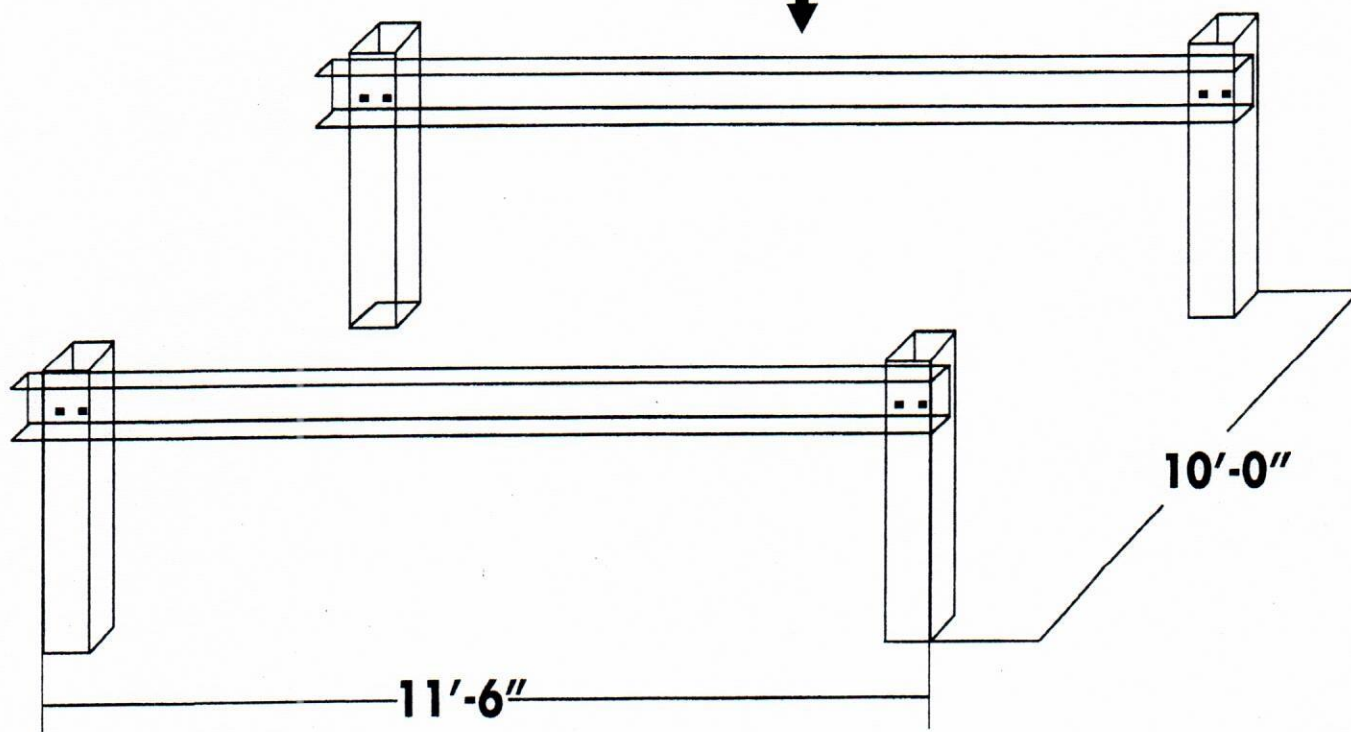
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STEP 2

6" x 2" x 14 Ga
Primed Cee Purlin



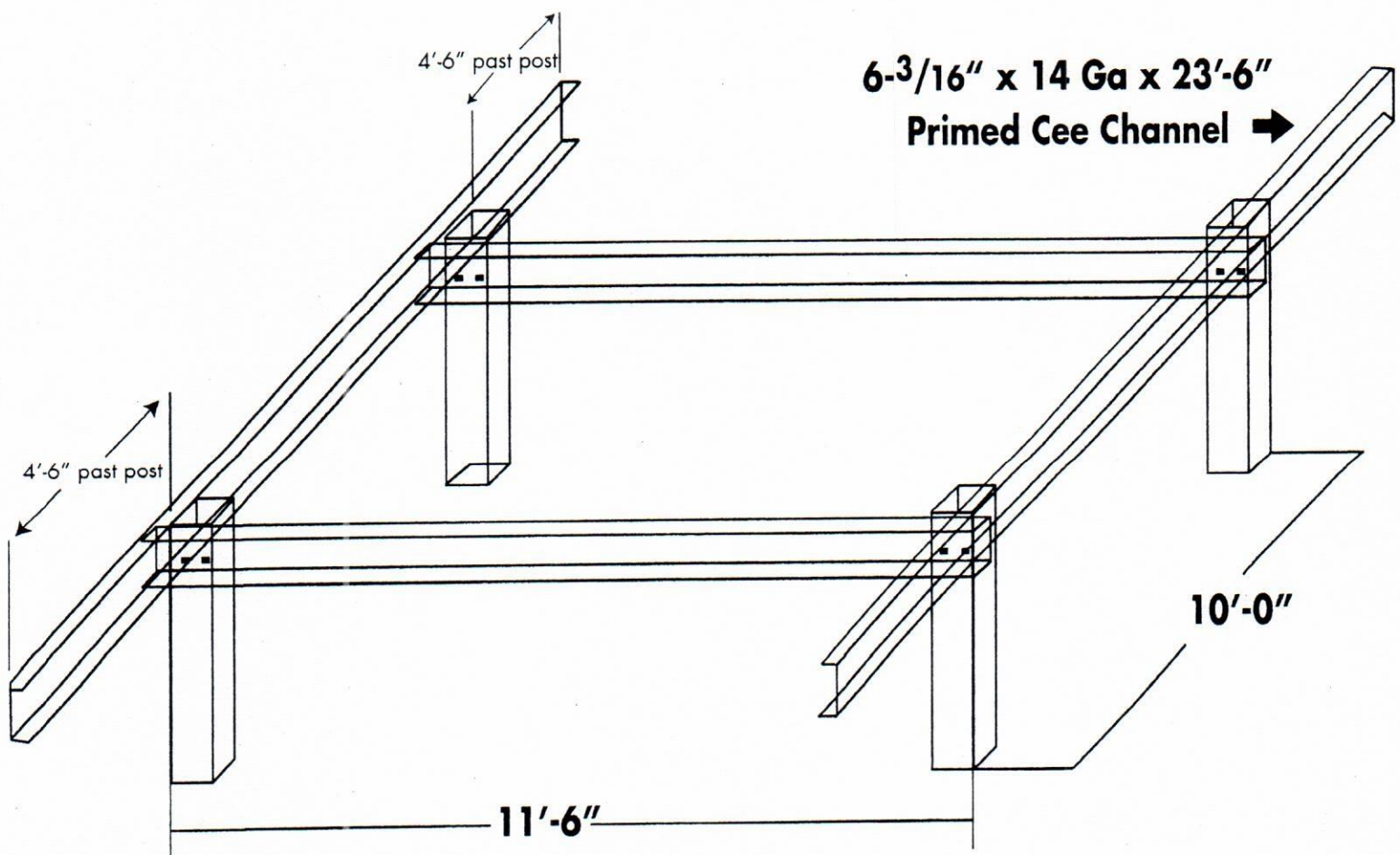
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STEP 3



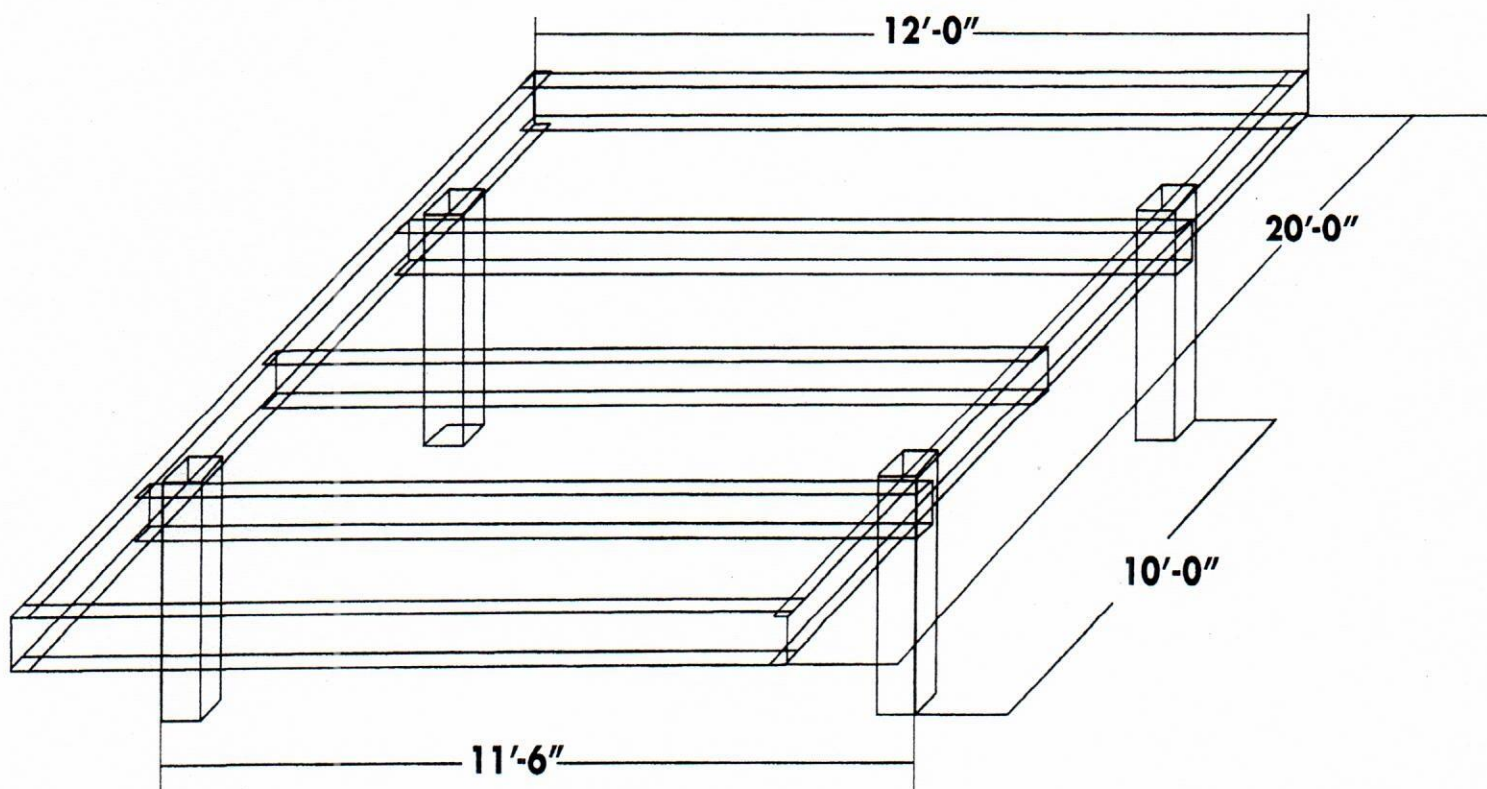
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STEP 4



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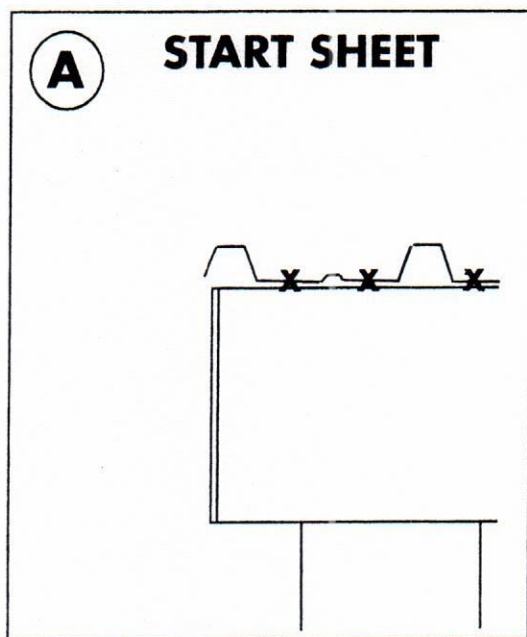
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STEP 5

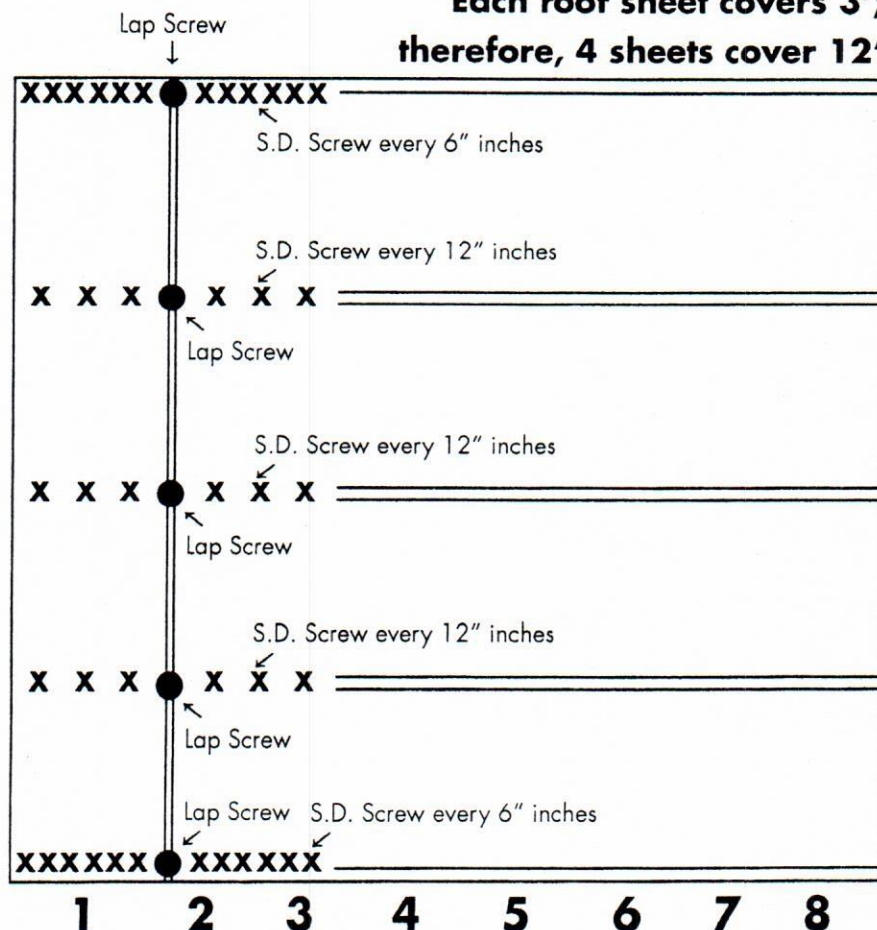
SHEET APPLICATION

AFTER STRUCTURE HAS BEEN PAINTED SEE DETAIL **A**

Each roof sheet covers 3';
therefore, 4 sheets cover 12'



- - MARKS LAP SCREW
- X - MARKS S.D. SCREW
- #12 X 3/4" S.D. and
- #14 X 7/8" LAP



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