

M Metal Mart

20' x 20' QUICKPORT

Drawings are not to scale

MATERIAL LIST

2 ea - 3" x 14 Ga x 24' Square Tubing
cut in half

5 ea - 6" x 14 Ga x 20' Cee Purlin

2 ea - 6-3/16" x 20' Primed Cee Channel
cut to 19'-6"

7 ea - 26 Gauge x 20' Sheeting

200 ea - #12 x 3/4" S.D. Screws (sheeting)

100 ea - #12-44 x 1" S.D. Screws (framing)

100 ea - #14 x 7/8" Lap Screws (sheet laps)

Ask about trim options!

NOTE: This structure has no engineered specifications but has produced excellent results in numerous installations. Please check local building codes for compliance.

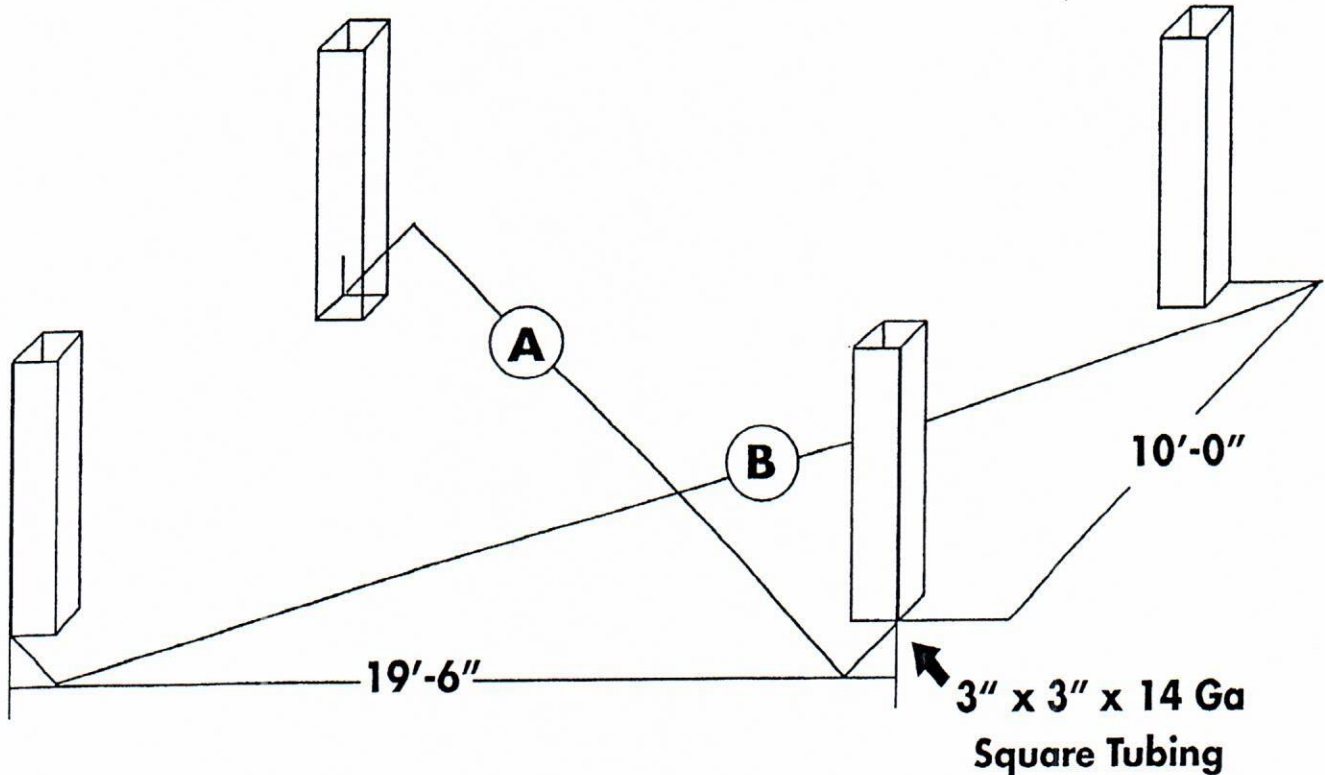
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STEP 1

Ⓐ will equal Ⓑ when square.



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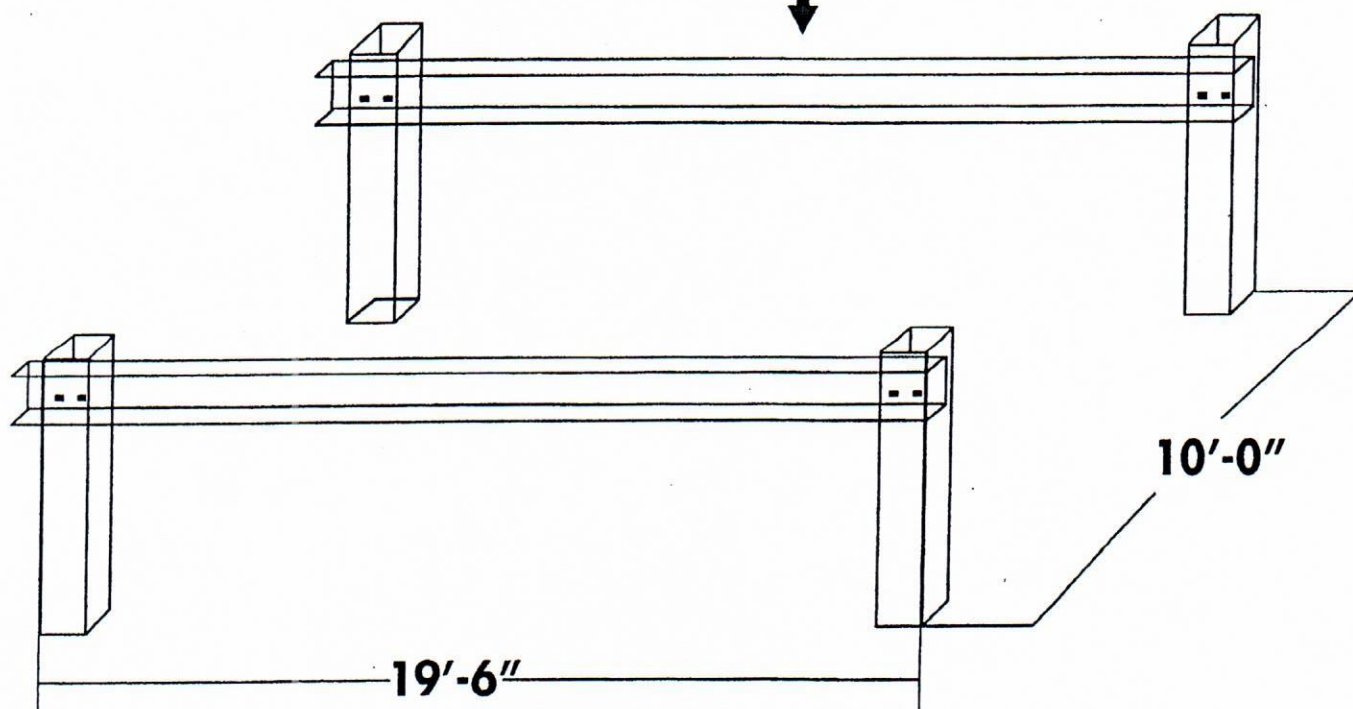
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STEP 2

6" x 2" x 14 Ga
Primed Cee Purlin



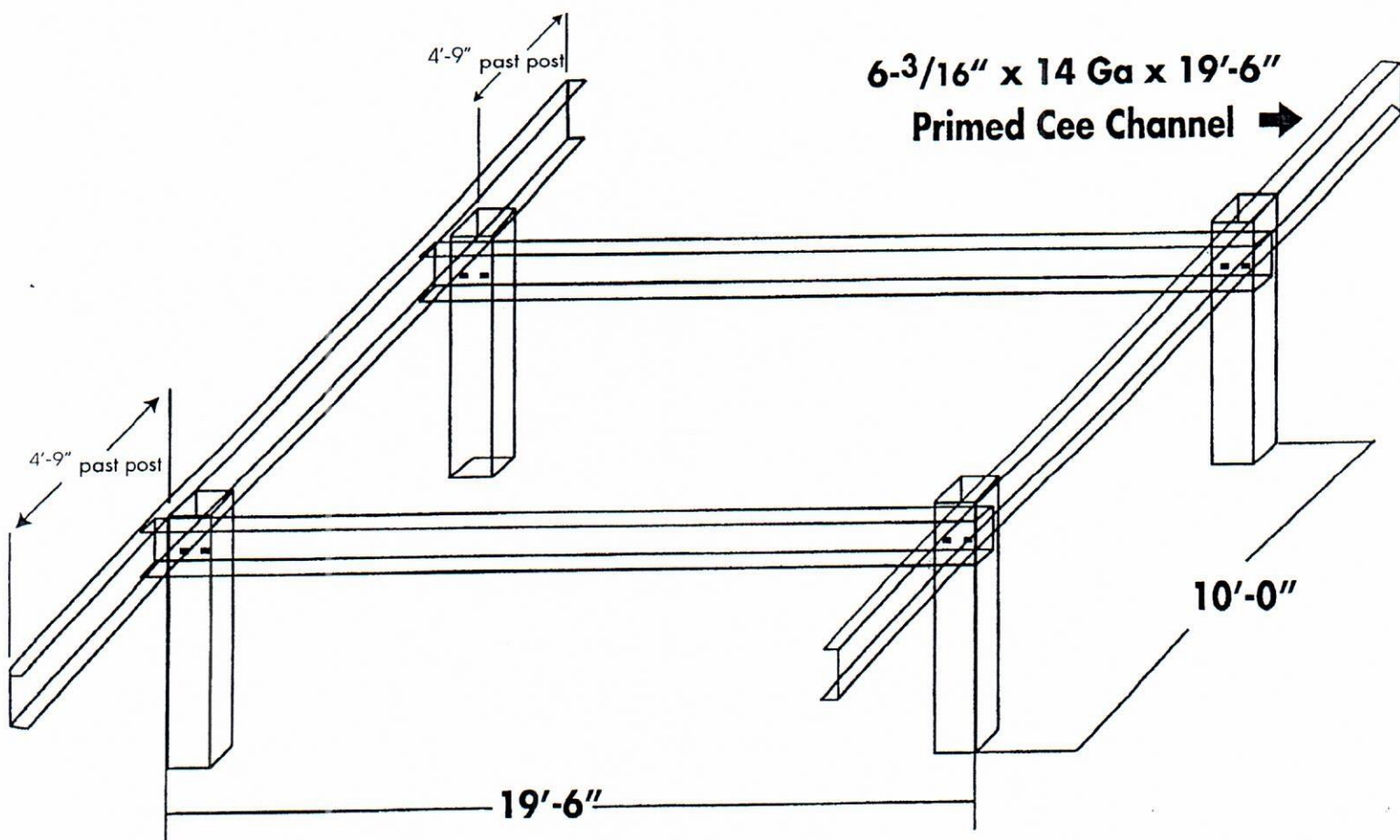
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STEP 3



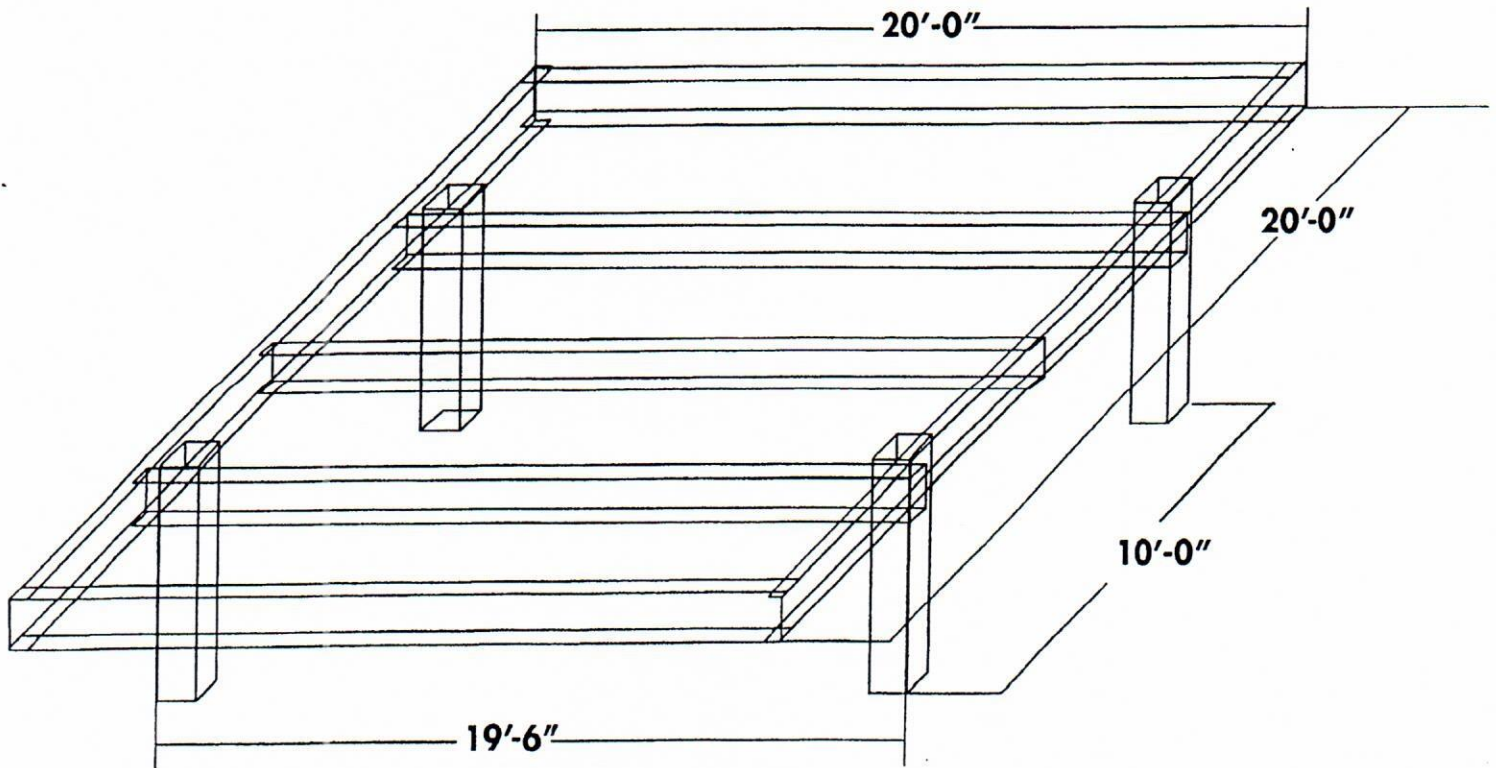
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STEP 4



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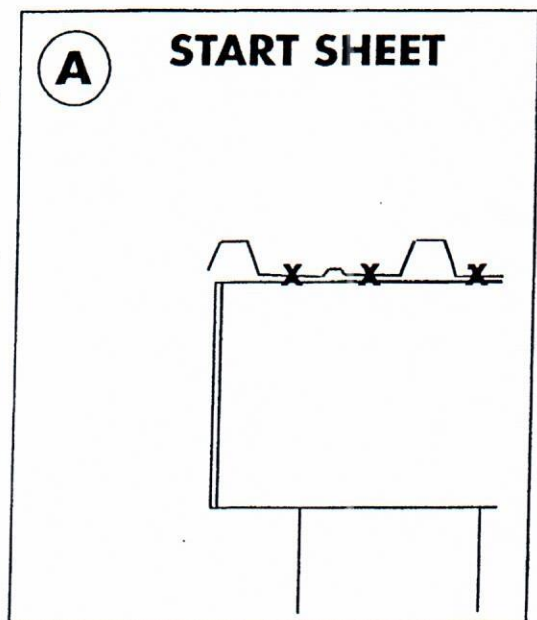
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STEP 5

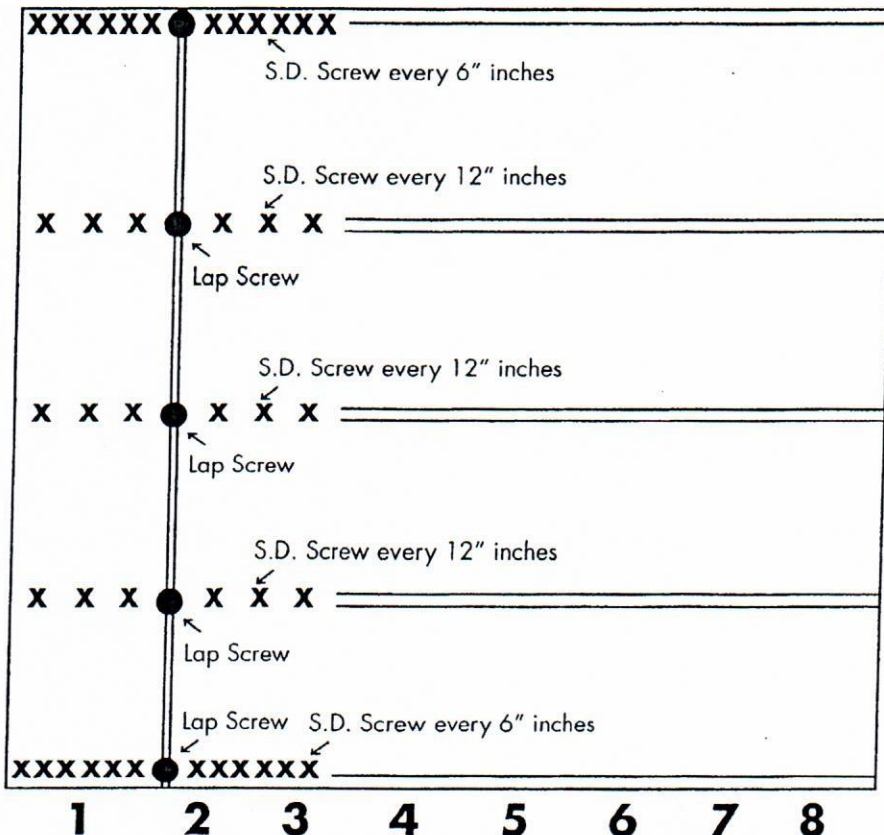
SHEET APPLICATION

AFTER STRUCTURE HAS BEEN PAINTED SEE DETAIL **(A)**

Each roof sheet covers 3';
therefore, 7 sheets cover 20'



- - MARKS LAP SCREW
- X - MARKS S.D. SCREW
#12 X $\frac{3}{4}$ " S.D. and
#14 X $\frac{7}{8}$ " LAP



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