





# RESEARCH BUILDING REQUIREMENTS

Building codes vary by location, so it is important to research the minimum building requirements for your area. You should also research your specific building needs, such as size, colors, and additions. Make sure a metal building is right for you. Do you have more questions than answers? Visit your local Metal Mart! We can help!



## REQUEST A QUOTE FROM METAL MART

Collect all of your building details and fill out a building quote request form. You can find a copy of our building quote request form on our website at https://metalmarts.com/products/monarch-buildings. Return your quote request form to your nearest Metal Mart store. Your Metal Mart sales associate will submit the request to the engineering department. This process usually take about 2-3 business days depending on volume.



## REVIEW APPROVALS / RE-QUOTE CHANGES

Once your building quote comes back from the engineering estimators, your Metal Mart associate will add any additions you requested, such as doors, insulation, or additional trim pieces. When you receive your quote from Metal Mart, check that all building codes and design details are correct on your quote. If you need to make changes, simply mark on the skeletal rendering sheet and return it for a re-quote. Please note that no changes can be made to the building after the contract is signed.



#### SIGN BUILDING CONTRACT & PAY DEPOSIT

When your building quote is ready to order, you will need to sign the building contract and pay the deposit to begin your building order. Most Metal Mart locations require a minimum of 1/2 down on the building. We do not offer financing, however, we do offer a credit account to qualified applicants on Net30 terms through our corporate credit départment. All building ETA dates are relative to the signing of the building contract.



#### ANCHOR BOLT LAYOUT PROVIDED FOR CONCRETE

Anchor bolt layout plans for your building will be provided within two to three weeks after the building is approved. These plans will detail what size anchor bolts to use, as well as where they should be placed in the concrete to recieve the building's mainframe base plates.



### BUILDING MAIN FRAME TO PRODUCTION

When the anchor bolt plans are released, the engineering department also releases fabrication drawings for the main frame work of the building. Once recieved, the Monarch production plant begins fabricating the main columns and rafters of the building, including all the pre-punched clips and plates, as well as bracing cables. This portion of fabrication takes anywhere from four to six weeks depending on production volume.



## CONSTRUCTION DRAWINGS & CUT-LIST PROVIDED

Final construction drawings and cut-lists are released around the four to six week mark. These drawings will be used for the erection of the building and will outline where each piece is installed. Your Metal Mart sales associate will use the cut-list to order all the remaining building components to deliver at the same time as the building main frame so all the pieces come in a package.



ALL BUILDING COMPONENTS ORDERED Your Metal Mart sales associate orders all the compenents for your building and finalizes all the details for the remaining pieces. Cees and zees are ordered to length and labeled according to the plans. Sheets and trim are ordered to length and bundled according to installation. At this time, your sales associate will also order any additions you requested such as insulation or doors. Production can take anywhere from three to four weeks.



## BUILDING DELIVERS - METAL MART OR JOB SITE

After completion of the main frame production, it is bundled and shipped out from Amarillo, TX. Idealy, the main frame is delivered to the component production plant so the main frame and building components can deliver together, though weight restrictions or schedules may sometimes prevent this. Building packages will automatically ship to your Metal Mart store unless advanced arrangements have been made for job site delivery.



#### INSTALLATION

Metal Mart does not install buildings. Monarch bolt-up buildings are designed to make construction as simple as possible for our DIY customers, and we are happy to answer any of your installation questions to the best of our ability along the way. If you prefer, your Metal Mart sales associate can recommend an experienced local building contractor. Always check contractor referrences before hiring a contractor.